

REVIGRÉS - Indústria Revestimentos de Grés Lda Apartado 1 - 3754-001 Barrô - Agueda | Portugal Tel: +351 234 660 100 revigres@revigres.pt www.revigres.com

## TECHNICAL DATA SHEET

EN 14411:2012 Ceramic floor and wall tiles: definitions classification



(6	Ref. standard Product type	characteristics and marking   Dry pressed: group Bla GL   Glazed porcelain tiles   edge rectified   polished surface   SILVER ROOTS POL   (60x60) 59.2x59.2x0.98   (45x90) 44.35x88.9x1.05   (90x90) 88.9x88.9x1.05   (60x120) 59.2x118.6x0.98   (120x120) 119,8x119,8x0.90 cm   (120x278) 119.8x277.8x0.60 cm		
05	Collection Formats Colors			
TEST METHODS		STANDARD METHOD	STANDARD VALUE	TYPICAL VALUE
Length and Width <sup>1)</sup>		- ISO 10545-2	± 0.6% max.2.0 mm	± 0.1% max.± 1.0 mm
Thickness <sup>1)</sup>			± 5% max.± 0.5 mm	± 5% max.± 0.5 mm
Straightness of the edges <sup>2)</sup>			± 0.5% max.± 2.0 mm	± 0.2% max.± 0.8 mm
Orthogonality <sup>2)</sup>			± 0.5% max.± 2.0 mm	± 0.2% max.± 1.5 mm
Surface flatness <sup>2)</sup>			± 0.5% max.± 2.0 mm	± 0.3% max. ± 1.8 mm
Surface quality (% defect free)			≥ 95%	Complies
Water absorption		ISO 10545-3	< 0.5%	< 0.05%
Bending strength	6.0 mm	ISO 10545-4	≥ 700 N	≥ 900 N
	9.0 mm   9.8 mm   10.5 mm		≥ 1300 N	> 3500 N
Rupture modulus		ISO 10545-4	> 35 N/mm <sup>2</sup>	> 45 N/mm <sup>2</sup>
Coefficient of linear thermal expansion (with atmospheric temperature up to 100 °C)		ISO 10545-8	As indicated by producer	≤ 8,0x10-6 °C-1
Resistance to thermal shock		ISO 10545-9	Required	Resist
Resistant to frost		ISO 10545-12	Required	Resist
Resistance against acids and alkalis	low concentations	ISO 10545-13	As indicated by producer	Min. LB
	high concentrations		Test method available	Test method available
Resistance to household chemicals and swimming pool water additives		ISO 10545-13	Min. Class B	Complies
Resistance to staining		ISO 10545-14	Min. class 3	Complies
Antislip resistance		NA	NA	NA
Reaction to fire		EN 13823 . EN 9239-1	A1 <sub>FL</sub>	Class A1FL / Class A1

<sup>1)</sup> permissible deviation of the average value for each tile from the work size (w); <sup>2)</sup> deviation related to corresponding work sizes; NA - not applicable;

Revigrés guarantees compliance with all the requirements of the EN 14411 Grupo Bla GL standard.

The typical value is indicative and does not have the nature of a negotiation proposal.

Technical specifications are only valid for the products classified as 1st choice.

Products with a POL finish are not recommended for use in damp conditions.

LIGHT/LIGHT XL products (thickness 6 mm) are recommended for wall tiles.

The use of the product must be adapted to its traffic intensity and slip resistance classification.

For additional information, please contact: revigres@revigres.pt.

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By the Quality Department 2025.01.22

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EN 14411: 2012 Ceramic floor and wall tiles: definitions, classification, Ref. standard characteristics and marking Product type Dry pressed: group Bla GL Glazed porcelain tiles | edge rectified | matt surface Collection SILVER ROOTS MATT RECT (60x60) 59.2x59.2x0.98 | (45x90) 44.35x88.9x1.05 | (90x90) 88.9x88.9x1.05 Formats (60x120) 59.2x118.6x0.98 |(120x120) 118,6x118,6x0.90 cm 05 (120x278) 118.6x277.8x0.60 cm Colors Silver TEST METHODS STANDARD METHOD STANDARD VALUE TYPICAL VALUE Length and Width <sup>1)</sup> ± 0.6% max.2.0 mm ± 0.1% max.± 1.0 mm Thickness 1) ± 5% max. ± 0.5 mm ± 5% max.± 0.5 mm Straightness of the edges <sup>2)</sup> ± 0.5% max.± 2.0 mm ± 0.2% max.± 0.8 mm ISO 10545-2 Orthogonality<sup>2)</sup> ± 0.5% max.± 2.0 mm ± 0.2% max.± 1.5 mm Surface flatness<sup>2)</sup> ± 0.5% max.± 2.0 mm ± 0.3% max. ± 1.8 mm Surface quality (% defect free) ≥ 95% Complies Water absorption < 0.5% ISO 10545-3 < 0.05% 6.0 mm ≥ 700 N ≥ 900 N Bending strength ISO 10545-4 9.0 mm | 9.8 mm | 10.5 mm ≥ 1300 N > 3500 N Rupture modulus ISO 10545-4 > 35 N/mm<sup>2</sup> > 45 N/mm² Coefficient of linear thermal expansion ISO 10545-8 As indicated by producer ≤ 8,0x10-6 °C-1 (with atmospheric temperature up to 100 °C) Resistance to thermal shock ISO 10545-9 Required Resist Resistant to frost ISO 10545-12 Required Resist low concentations As indicated by producer Class LA Resistance against acids and ISO 10545-13 alkalis high concentrations As indicated by producer Class HA Resistance to household chemicals and swimming pool water Min. Class B ISO 10545-13 Class A additives Resistance to staining ISO 10545-14 As indicated by producer Class 5 DIN 51130 Máx. R13 R9 Máx. C DIN 51097 А Antislip resistance ENV 12633 Max, class 3 Classe 2 BS 7976 [#96 rubber] Test method available > 36 Test method available ANSI A137-1 [DCOF] ≥ 0,42

A1<sub>FI</sub>

EN 13823, EN 9239-1

Reaction to fire

<sup>1)</sup> permissible deviation of the average value for each tile from the work size (w); <sup>2)</sup> deviation related to corresponding work sizes;

<sup>3)</sup> Typical values declared for formats 60x60, 45x90, 90x90, 60x120, and 120x120. For the 120x278 format, the value is not declared.

Revigrés guarantees compliance with all the requirements of the EN 14411 Grupo Bla GL standard.

The typical value is indicative and does not have the nature of a negotiation proposal.

Technical specifications are only valid for the products classified as 1st choice.

LIGHT/LIGHT XL products (6 mm thickness) are not recommended for flooring.

The use of the product must be adapted to its traffic intensity and slip resistance classification.

For additional information, please contact: revigres@revigres.pt.



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Class A1FL / Class A1

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