

REVIGRÉS - Indústria Revestimentos de Grés Lda Apartado 1 - 3754-001 Barrô - Agueda | Portugal Tel: +351 234 660 100 | revigres@revigres.pt

TECHNICAL DATA SHEET









Ref. standard

EN 14411: 2012 Ceramic floor and wall tiles: definitions, classification,

characteristics and marking

Product type Dry pressed: group Bla GL

Glazed porcelain tiles | edge rectified | matt surface

Collection Formats CALACATTA CLASSIC MATT RECT

(30x60) 29.5x59.2x0.98 | (60x60) 59.2x59.2x0.98 | (45x90) 44.35x88.9x1.05

 $(90x90)\ 88.9x88.9x1.05\ | (60x120)\ 59.2x118.6x0.98\ | (120x120)\ 119.8x119.8x0.90$

(120x278 LIGHT XL) 119.8x277.8x0.60 cm

Colors Calacatta classic

TEST METHODS		STANDARD METHOD	STANDARD VALUE	TYPICAL VALUE
Length and Width 1)		— ISO 10545-2	± 0.6% max.2.0 mm	± 0.1% max.± 1.0 mm
Thickness 1)			± 5% max.± 0.5 mm	± 5% max.± 0.5 mm
Straightness of the edges ²⁾			± 0.5% max.± 2.0 mm	± 0.2% max.± 0.8 mm
Orthogonality ²⁾			± 0.5% max.± 2.0 mm	± 0.2% max.± 1.5 mm
Surface flatness ²⁾			± 0.5% max.± 2.0 mm	± 0.3% max. ± 1.8 mm
Surface quality (% defect free)			≥ 95%	Complies
Water absorption		ISO 10545-3	< 0.5%	< 0.05%
Bending strength	6.0 mm	ISO 10545-4	≥ 700 N	≥ 700 N
	9.0 9.8 10.5 mm		≥ 1300 N	≥ 3500 N
Rupture modulus		ISO 10545-4	> 35 N/mm²	> 45 N/mm²
Resistance to deep abrasion (PEI groups)		ISO 10545-7	As indicated by producer	4
Coefficient of linear thermal expansion (with atmospheric temperature up to 100 °C)		ISO 10545-8	As indicated by producer	≤ 8,0x10-6 °C-1
Resistance to thermal shock		ISO 10545-9	Required	Resist
Resistant to frost		ISO 10545-12	Required	Resist
Resistance against acids and alkalis	low concentations	ISO 10545-13	As indicated by producer	Class LA
	high concentrations		As indicated by producer	Class HA
Resistance to household chemicals and swimming pool water additives		ISO 10545-13	Min. Class B	Class A
Resistance to staining		ISO 10545-14	As indicated by producer	Class 5
Antislip resistance		DIN 51130	Test method available	-
		DIN 51097	Test method available	-
		ENV 12633	Max. class 3	Class 1
		BS 7976 [#96 rubber]	Test method available	-
		ANSI A137-1 [DCOF]	Test method available	≥ 0,42
Reaction to fire		EN 13823 . EN 9239-1	A1 _{FL}	Class A1FL / Class A1

¹⁾ permissible deviation of the average value for each tile from the work size (w); ²⁾ deviation related to corresponding work sizes;

008/10

Revigrés guarantees compliance with all the requirements of the EN 14411 Grupo BIa GL standard.

The typical value is indicative and does not have the nature of a negotiation proposal.

Technical specifications are only valid for the products classified as 1st choice. LIGHT/LIGHT XL products (thickness 6 mm) are recommended for wall tiles.

The use of the product must be adapted to its traffic intensity and slip resistance classification.

For additional information, please contact: revigres@revigres.pt.

By the Quality Department 2024.08.31



TECHNICAL DATA SHEET



REVIGRÉS - Indústria Revestimentos de Grés Lda Apartado 1 - 3754-001 Barrô - Agueda | Portugal Tel: +351 234 660 100 revigres@revigres.pt www.revigres.com



Ref. standard

EN 14411: 2012 Ceramic floor and wall tiles: definitions, classification,

characteristics and marking

Product type Dry pressed: group Bla GL

Glazed porcelain tiles | edge rectified | polished surface

Collection Formats

CALACATTA CLASSIC POL

(30x60) 29.5x59.2x0.98 | (60x60) 59.2x59.2x0.98 | (45x90) 44.35x88.9x1.05 (90x90) 88.9x88.9x1.05 | (60x120) 59.2x118.6x0.98 | (120x120) 119.8x119.8x0.90

(120x278 LIGHT XL) 119.8x277.8x0.60 cm

Colors Calacatta classic



	00101	Odlacatta classic		
TEST METHODS		STANDARD METHOD	STANDARD VALUE	TYPICAL VALUE
Length and Width 1)		ISO 10545-2	± 0.6% max.2.0 mm	± 0.1% max.± 1.0 mm
Thickness 1)			± 5% max.± 0.5 mm	± 5% max.± 0.5 mm
Straightness of the edges ²⁾			± 0.5% max.± 2.0 mm	± 0.2% max.± 0.8 mm
Orthogonality ²⁾			± 0.5% max.± 2.0 mm	± 0.2% max.± 1.5 mm
Surface flatness ²⁾			± 0.5% max.± 2.0 mm	± 0.3% max. ± 1.8 mm
Surface quality (% defect free)			≥ 95%	Complies
Water absorption		ISO 10545-3	< 0.5%	< 0.05%
Bending strength	6.0 mm	ISO 10545-4	≥ 700 N	≥ 900 N
	9.0 9.8 10.5 mm		≥ 1300 N	≥ 3500 N
Rupture modulus		ISO 10545-4	> 35 N/mm²	> 45 N/mm ²
Resistance to deep abrasion (PEI groups)		ISO 10545-7	As indicated by producer	4
Coefficient of linear thermal expansion (with atmospheric temperature up to 100 °C)		ISO 10545-8	As indicated by producer	≤ 8,0x10-6 °C-1
Resistance to thermal shock		ISO 10545-9	Required	Resist
Resistant to frost		ISO 10545-12	Required	Resist
Resistance against acids and alkalis	low concentations	ISO 10545-13	As indicated by producer	Min. LB
	high concentrations		Test method available	Test method available
Resistance to household chemicals and swimming pool water additives		ISO 10545-13	Min. Class B	Complies
Resistance to staining		ISO 10545-14	Min. class 3	Complies
Antislip resistance		NA	NA	NA
Reaction to fire		EN 13823 . EN 9239-1	A1 _{FL}	Class A1FL / Class A1
1) permissible deviation of the averag	ge value for each tile from the v	work size (w); ²⁾ deviation relate	ed to corresponding work sizes;	009/10

¹⁾ permissible deviation of the average value for each tile from the work size (w); ²⁾ deviation related to corresponding work sizes; NA - not applicable;

009/10

Revigrés guarantees compliance with all the requirements of the EN 14411 Grupo BIa GL standard.

The typical value is indicative and does not have the nature of a negotiation proposal.

Technical specifications are only valid for the products classified as 1st choice.

Products with a POL finish are not recommended for use in wet conditions.

LIGHT/LIGHT XL products (thickness 6 mm) are recommended for wall tiles.

The use of the product must be adapted to its traffic intensity and slip resistance classification.

For additional information, please contact: revigres@revigres.pt.

N-> 1-

By the Quality Department 2024.08.31