

TECHNICAL DATA SHEET



REVIGRÉS - Indústria Revestimentos de Grés Lda Apartado 1 - 3754-001 Barrô - Agueda | Portugal Tel: +351 234 660 100 | revigres@revigres.pt www.revigres.com

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Ref. standard

EN 14411: 2012 Ceramic floor and wall tiles: definitions, classification,

characteristics and marking

Product type Dry pressed: group Bla UGL

Full body porcelain tiles | full body | edge rectified | matt surface

Collection Formats 3)

CROMÁTICA MATT RET

 $(30x30)\ 29.5x29.5x0.85\ |\ (30x60)\ 29.5x59.2x0.85\ |\ (60x60)\ 59.2x59.2x0.85$

(60x120) 59.2x118.6x0.98 |(90x90) 88.9x88.9x1.05 cm

Colors 3) Ice, superbranco, alloy, titanium, grafite, platina, arg prata, bone, quartz, lava, bege, toffee, ocre, coral, brick, aniz, jade, lagoon, pistachio, oliva, opala, cobalto

TEST METHODS		STANDARD METHOD	STANDARD VALUE	TYPICAL VALUE
Length and Width ¹⁾		— ISO 10545-2	± 0.6% max 2.0 mm	± 0.1% max ± 1.0 mm
Thickness 1)			± 5% max ± 0.5 mm	± 5% max ± 0.5 mm
Straightness of the edges ²⁾			± 0.5% max ± 2.0 mm	± 0.2% max ± 0.8 mm
Orthogonality ²⁾			± 0.5% max ± 2.0 mm	± 0.2% max ± 1.5 mm
Surface flatness ²⁾			± 0.5% max ± 2.0 mm	± 0.3% max. ± 1.8 mm
Surface quality (% defect free)			≥ 95%	Compliant
Water absorption		ISO 10545-3	< 0.5%	< 0.05%
Bending strength	8.5 mm	ISO 10545-4	≥ 1300 N	> 2000 N
	9.0 9.8 10.5 mm			> 3500 N
Rupture modulus		ISO 10545-4	> 35 N/mm ²	> 45 N/mm²
Resistance to deep abrasion		ISO 10545-6	< 175 mm ³	< 120 mm³
Coefficient of linear thermal expansion (with atmospheric temperature up to 100 °C)		ISO 10545-8	As indicated by producer	≤ 8,0x10-6 °C-1
Resistance to thermal shock		ISO 10545-9	Required	Resist
Resistant to frost		ISO 10545-12	Required	Resist
Resistance against acids and alkalis	low concentations	ISO 10545-13	As indicated by producer	Class LA
	high concentrations		As indicated by producer	Class HA
Resistance to household chemicals and swimming pool water additives		ISO 10545-13	Mín. Classe B	Class A
Resistance to staining		ISO 10545-14	As indicated by producer	Class 5
Antislip resistance		DIN 51130	Max. R13	R10
		DIN 51097	Max. C	А
		ENV 12633	Max. Class 3	Class 2
		BS 7976 [#96 rubber]	Test method available	≥ 36
		ANSI A137-1	Test method available	≥ 0,42
Reaction to fire		EN 13823 . EN 9239-1	A1 _{FL}	Class A1FL / Class A1

 $^{^{1)}}$ permissible deviation of the average value for each tile from the work size (w); $^{2)}$ deviation related to corresponding work sizes;

Revigrés guarantees compliance with all the requirements of the EN 14411 Grupo Bla UGL standard.

The typical value is indicative and does not have the nature of a negotiation proposal.

 $\label{thm:continuous} \mbox{Technical specifications are only valid for the products classified as 1st choice.}$

The use of the product must be adapted to its traffic intensity and slip resistance classification.

For additional information, please contact: revigres@revigres.pt.

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³⁾ check the applicable formats and colors in the General Catalogue;



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pistachio, oliva, palm, opala, cobalto, indigo





Product type

EN 14411: 2012 Ceramic floor and wall tiles: definitions, classification,

characteristics and marking Dry pressed: group Bla UGL

Full body porcelain tiles | full body | edge rectified | pol surface

Collection Formats 3)

Colors $^{\rm 3)}$

Ref. standard

CROMÁTICA POL

(30X30) 29.5x29.5x0.80 | (30X60) 29.5x59.2x0.80 | (60X60) 59.2x59.2x0.80 | (60X120) 59.2x118.6x0.93 (preto, sb) | (90X90) 88.9x88.9x1.00 cm (Ice, sb, preto, jet) | FULL BODY Ice, superbranco, alloy, titanium, grafite, platina, arg prata, antracite, preto, jet, bone, quartz, lava, astral, bege, toffee, ocre, coral, brick, terracota, aniz, jade, lagoon, teal,

TEST METHODS		STANDARD METHOD	STANDARD VALUE	TYPICAL VALUE
Length and Width ¹⁾		ISO 10545-2	± 0.6% max 2.0 mm	± 0.1% max ± 1.0 mm
Thickness 1)			± 5% max ± 0.5 mm	± 5% max ± 0.5 mm
Straightness of the edges ²⁾			± 0.5% max ± 2.0 mm	± 0.2% max ± 0.8 mm
Orthogonality ²⁾			± 0.5% max ± 2.0 mm	± 0.2% max ± 1.5 mm
Surface flatness ²⁾			± 0.5% max ± 2.0 mm	± 0.3% max. ± 1.8 mm
Surface quality (% defect free)			≥ 95%	Compliant
Water absorption		ISO 10545-3	< 0.5%	< 0.05%
Bending strength	8.0 mm	ISO 10545-4		> 1500 N
	8.5 9.3 mm		≥ 1300 N	> 2000 N
	10.0 mm			> 3500 N
Rupture modulus		ISO 10545-4	> 35 N/mm²	> 45 N/mm²
Resistance to deep abrasion		ISO 10545-6	< 175 mm ³	< 120 mm ³
Coefficient of linear thermal expansion (with atmospheric temperature up to 100 °C)		ISO 10545-8	As indicated by producer	≤ 8,0x10-6 °C-1
Resistance to thermal shock		ISO 10545-9	Required	Resist
Resistant to frost		ISO 10545-12	Required	Resist
Resistance against acids and alkalis	low concentations	ISO 10545-13	As indicated by producer	Min. LB
	high concentrations		Test method available	Test method available
Resistance to household chemicals and swimming pool water additives		ISO 10545-13	Mín. Classe B	Min. B
Resistance to staining		ISO 10545-14	As indicated by producer	Min. class 3
Antislip resistance		-	-	-
Reaction to fire		EN 13823 . EN 9239-1	A1 _{FL}	Class A1FL / Class A1

¹⁾ permissible deviation of the average value for each tile from the work size (w); ²⁾ deviation related to corresponding work sizes;

³⁾ check the applicable formats and colors in the General Catalogue;

Revigrés guarantees compliance with all the requirements of the EN 14411 Grupo Bla UGL standard.

The typical value is indicative and does not have the nature of a negotiation proposal.

Technical specifications are only valid for the products classified as 1st choice.

Products with a POL finish are not recommended for use in wet conditions.

The use of the product must be adapted to its traffic intensity and slip resistance classification.

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Ref. standard

EN 14411: 2012 Ceramic floor and wall tiles: definitions, classification,

characteristics and marking

Product type Dry pressed: group Bla UGL

Full body porcelain tiles | full body | edge rectified | soft surface

Collection Formats 3)

Colors 3)

CROMÁTICA SOFT

(30x30) 29.5x29.5x0.85 | (30x60) 29.5x59.2x0.85 | (60x60) 59.2x59.2x0.85

(60x120) 59.2x118.6x0.98 (preto, sb) | (90x90) 88.9x88.9x1.05 cm (Ice, sb, preto, jet) FULL BODY Ice, superbranco, alloy, titanium, grafite, platina, arg prata, antracite, preto, jet, bone, quartz, lava, astral, bege, toffee, ocre, coral, brick, terracota, aniz, jade, lagoon, teal,

pistachio, oliva, palm, opala, cobalto, indigo

TEST METHODS		STANDARD METHOD	STANDARD VALUE	TYPICAL VALUE
Length and Width 1)			± 0.6% max 2.0 mm	± 0.1% max ± 1.0 mm
Thickness 1)			± 5% max ± 0.5 mm	± 5% max ± 0.5 mm
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Surface flatness ²⁾			± 0.5% max ± 2.0 mm	± 0.3% max. ± 1.8 mm
Surface quality (% defect free)			≥ 95%	Compliant
Water absorption		ISO 10545-3	< 0.5%	< 0.05%
Bending strength	8.5 mm	-ISO 10545-4	≥ 1300 N	> 2000 N
	9.0 9.8 10.5 mm			> 3500 N
Rupture modulus		ISO 10545-4	> 35 N/mm ²	> 45 N/mm²
Resistance to deep abrasion		ISO 10545-6	< 175 mm ³	< 120 mm ³
Coefficient of linear thermal expansion (with atmospheric temperature up to 100 °C)		ISO 10545-8	As indicated by producer	≤ 8,0x10-6 °C-1
Resistance to thermal shock		ISO 10545-9	Required	Resist
Resistant to frost		ISO 10545-12	Required	Resist
Resistance against acids and alkalis	low concentations	-ISO 10545-13	As indicated by producer	Class LA
	high concentrations		As indicated by producer	Class HA
Resistance to household chemicals and swimming pool water additives		ISO 10545-13	Mín. Classe B	Class A
Resistance to staining		ISO 10545-14	As indicated by producer	Class 5
Antislip resistance		DIN 51130	Test method available	-
		DIN 51097	Test method available	-
		ENV 12633	Test method available	-
		BS 7976 [#96 rubber]	Test method available	-
		ANSI A137-1	Test method available	-
Reaction to fire		EN 13823 . EN 9239-1	A1 _{FL}	Class A1FL / Class A1

permissible deviation of the average value for each tile from the work size (w); ²⁾ deviation related to corresponding work sizes;

Revigrés guarantees compliance with all the requirements of the EN 14411 Grupo Bla UGL standard. The typical value is indicative and does not have the nature of a negotiation proposal. Technical specifications are only valid for the products classified as 1st choice.

Products with a SOFT finish are not recommended for use in wet conditions.

The use of each product must adapt to its respective Traffic Intensity and Slip Resistance classification.

By the Quality Department 2024.02.02

check the applicable formats and colors in the General Catalogue;