



05

**Ref. standard**

EN 14411: 2012 Ceramic floor and wall tiles: definitions, classification, characteristics and marking

**Product type**

Dry pressed: group Bla UGL  
 Full body porcelain tiles | full body | edge rectified | pol surface

**Collection**

**CROMÁTICA POL**

**Formats**<sup>3)</sup>

(30X30) 29.5x29.5x0.80 | (30X60) 29.5x59.2x0.80 | (60X60) 59.2x59.2x0.80

(60X120) 59.2x118.6x0.93 (preto, sb) | (90X90) 88.9x88.9x1.00 cm (lce, sb, preto, jet)

**Colors**<sup>3)</sup>

Ice, superbranco, alloy, titanium, grafite, platina, arg prata, antracite, preto, jet, bone, quartz, lava, astral, bege, toffee, ocre, coral, brick, terracota, aniz, jade, lagoon, teal, pistachio, oliva, palm, opala, cobalto, indigo



TEST METHODS	STANDARD METHOD	STANDARD VALUE	TYPICAL VALUE
Length and Width <sup>1)</sup>	ISO 10545-2	± 0.6% max 2.0 mm	± 0.1% max ± 1.0 mm
Thickness <sup>1)</sup>		± 5% max ± 0.5 mm	± 5% max ± 0.5 mm
Straightness of the edges <sup>2)</sup>		± 0.5% max ± 2.0 mm	± 0.2% max ± 0.8 mm
Orthogonality <sup>2)</sup>		± 0.5% max ± 2.0 mm	± 0.2% max ± 1.5 mm
Surface flatness <sup>2)</sup>		± 0.5% max ± 2.0 mm	± 0.3% max. ± 1.8 mm
Surface quality (% defect free)		≥ 95%	Compliant
Water absorption	ISO 10545-3	< 0.5%	< 0.05%
Bending strength	8.0 mm	ISO 10545-4	> 1500 N
	8.5   9.3 mm		≥ 1300 N
	10.0 mm		> 3500 N
Rupture modulus	ISO 10545-4	> 35 N/mm <sup>2</sup>	> 45 N/mm <sup>2</sup>
Resistance to deep abrasion	ISO 10545-6	< 175 mm <sup>3</sup>	< 120 mm <sup>3</sup>
Coefficient of linear thermal expansion (with atmospheric temperature up to 100 °C)	ISO 10545-8	As indicated by producer	≤ 8,0x10 <sup>-6</sup> °C <sup>-1</sup>
Resistance to thermal shock	ISO 10545-9	Required	Resist
Resistant to frost	ISO 10545-12	Required	Resist
Resistance against acids and alkalis	ISO 10545-13	low concentrations	As indicated by producer
		high concentrations	Test method available
Resistance to household chemicals and swimming pool water additives	ISO 10545-13	Min. Classe B	Min. B
Resistance to staining	ISO 10545-14	As indicated by producer	Min. class 3
Antislip resistance	-	-	-
Reaction to fire	EN 13823 . EN 9239-1	A1 <sub>FL</sub>	Class A1FL / Class A1

<sup>1)</sup> permissible deviation of the average value for each tile from the work size (w); <sup>2)</sup> deviation related to corresponding work sizes;

<sup>3)</sup> check the applicable formats and colors in the General Catalogue;

Revigrés guarantees compliance with all the requirements of the EN 14411 Grupo Bla UGL standard.  
 The typical value is indicative and does not have the nature of a negotiation proposal.  
 Technical specifications are only valid for the products classified as 1st choice.  
 Products with a POL finish are not recommended for use in wet conditions.  
 The use of the product must be adapted to its traffic intensity and slip resistance classification.

By the Quality Department  
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